

**AKROMID® B28 GF 35 1 black (5823)**

PA6-GF35

Akro-Plastic GmbH

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	<b>11500</b>	MPa	ISO 527
Stress at break	<b>190</b>	MPa	ISO 527
Strain at break	<b>2.8</b>	%	ISO 527

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>220</b>	°C	ISO 11357-1/-3

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1410</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Melt temperature	<b>270</b>	°C	-
Mold temperature	<b>80</b>	°C	-
Injection pressure	<b>75</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Black

**Special Characteristics**

Heat stabilized or stable to heat

**Applications**

Automotive

**Regional Availability**

Europe, Asia Pacific