

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.2</b>	mm/mm	ASTM D 955

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>131 / -</b>	MPa	ASTM D 638
Elongation at Break	<b>2.5 / -</b>	%	ASTM D 638
Flexural Modulus	<b>6210 / -</b>	MPa	ASTM D 790
Flexural Strength	<b>165 / -</b>	MPa	ASTM D 790
Rockwell Hardness	<b>R 80 /</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>210 / -</b>	J/m	ASTM D 256

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Coefficient of Thermal Expansion, MD	<b>38</b>	E-6/K	ASTM D 696

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Water Absorption, 24hr	<b>0.9</b>	%	ASTM D 570
Density	<b>1330</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics**

**Processing**  
Injection Molding

**Special Characteristics**  
High impact or impact modified

**Delivery form**  
Pellets

**Regional Availability**  
North America

**Additives**  
Lubricants