

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	11000 / -	MPa	ISO 527
Stress at break	190 / -	MPa	ISO 527
Strain at break	3 / -	%	ISO 527
Charpy impact strength, +23°C	80 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	13 / -	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Other properties			
Density	1370 / -	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Melt temperature	270	°C	-
Mold temperature	80	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Applications

Automotive

Delivery form

Natural Color

Regional Availability

Europe, Asia Pacific