

**WELLAMID 6000 GV 30 HWCP**

PA6-GF30

CP-Polymer-Technik GmbH &amp; Co.KG

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.2 / *</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.8 / *</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>9300 / 6800</b>	MPa	ISO 527
Tensile Strength	<b>175 / 110</b>	MPa	ISO 527
Strain at break	<b>3 / 6</b>	%	ISO 527
Flexural modulus, 23°C	<b>8200 / -</b>	MPa	ISO 178
Charpy impact strength, +23°C	<b>92 / 110</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>15 / 30</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>223 / *</b>	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	<b>210 / *</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>220 / *</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>200 / *</b>	°C	ISO 306
Coeff. of linear therm. expansion, parallel	<b>20 / *</b>	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	<b>HB / *</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5 / *</b>	mm	-
Burning behav. at thickness h	<b>HB / *</b>	class	IEC 60695-11-10
Thickness tested	<b>3.0 / *</b>	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Relative permittivity, 1MHz	<b>4 / 7</b>	-	IEC 62631-2-1
Dissipation factor, 1MHz	<b>220 / 2200</b>	E-4	IEC 62631-2-1
Volume resistivity	<b>1E13 / 1E10</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>* / 1E10</b>	Ohm	IEC 62631-3-2
Electric strength	<b>40 / 35</b>	kV/mm	IEC 60243-1
Comparative tracking index	<b>550 / -</b>	-	IEC 60112
<b>Other properties</b>			
Humidity absorption	<b>2 / *</b>	%	Sim. to ISO 62
Density	<b>1350 / -</b>	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Special Characteristics**

Heat stabilized or stable to heat

**Regional Availability**

Europe