

Vampamid 6 3028 V2 MF

PA6-GF30

VAMP TECH SPA

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.009	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.008	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Izod impact strength, +23°C	30	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	3.5	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	6000	MPa	ASTM D 638
Tensile Strength at Yield	70	MPa	ASTM D 638
Elongation at Break	2.5	%	ASTM D 638
Thermal properties			
ISO Data			
Burning behav. at 1.5 mm nom. thickn. Thickness tested	V-2 1.6	class mm	IEC 60695-11-10 -
Burning behav. at thickness h Thickness tested	V-2 0.8	class mm	IEC 60695-11-10 -
ASTM Data			
DTUL @ 264 psi	140	°C	ASTM D 648
Vicat Temperature	205	°C	ASTM D 1525
Electrical properties			
ISO Data			
Comparative tracking index	600	-	IEC 60112
Other properties			
Density	1430	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	90	°C	-
Pre-drying - Time	3	h	-
Melt temperature	250	°C	-
Mold temperature	100	°C	-

Characteristics**Processing**

Injection Molding

Certifications

RoHS compliant

Special Characteristics

Flame retardant, Halogen-free, Phosphorus-free

Regional Availability

Europe