

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	9500 / 6000	MPa	ISO 527
^[C] Stress at break	180 / 105	MPa	ISO 527
^[C] Strain at break	3.6 / 8	%	ISO 527
Flexural modulus, 23°C	7400 / 4900	MPa	ISO 178
Flexural strength	270 / 170	MPa	ISO 178
^[C] Charpy impact strength, +23°C	95 / 110	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	75 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	13 / 25	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	10 / 11	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	210 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	214 / *	°C	ISO 306

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1360 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628

Characteristics

Processing

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Natural Color

Applications

General Purpose