

Product Texts

Polyamide 6, 30% glass fiber reinforced, UV-stabilized, for injection moulding

Processing/Physical Characteristics

dry / cond

Unit

Test Standard

ISO Data

	dry / cond	Unit	Test Standard
Melt volume-flow rate, MVR	45 / *	cm ³ /10min	ISO 1133
Load	5 / *	kg	-
^[C] Molding shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties

dry / cond

Unit

Test Standard

ISO Data

	dry / cond	Unit	Test Standard
^[C] Tensile Modulus	9500 / 5800	MPa	ISO 527
^[C] Stress at break	170 / 105	MPa	ISO 527
^[C] Strain at break	3 / 6	%	ISO 527
Flexural modulus, 23°C	8100 / 5000	MPa	ISO 178
Flexural strength	260 / 160	MPa	ISO 178
^[C] Charpy impact strength, +23°C	85 / 100	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	11 / 18	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties

dry / cond

Unit

Test Standard

ISO Data

	dry / cond	Unit	Test Standard
^[C] Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	200 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	215 / *	°C	ISO 306
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties

dry / cond

Unit

Test Standard

ISO Data

	dry / cond	Unit	Test Standard
^[C] Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
^[C] Comparative tracking index	500 / -	-	IEC 60112

[C]: CAMPUS

Other properties

dry / cond

Unit

Test Standard

	dry / cond	Unit	Test Standard
^[C] Density	1360 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties

dry / cond

Unit

Test Standard

ISO Data

	dry / cond	Unit	Test Standard
Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628

Characteristics**Processing**

Injection Molding

Special Characteristics

U.V. stabilized or stable to weather

Delivery form

Black