

Taromid B 280 ZG6

PA6-GF30

Taro Plast S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	7	g/10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	9800	MPa	ISO 527
Stress at break	180	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	9400	MPa	ISO 178
Charpy impact strength, +23°C	46	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
ASTM Data			
Izod Impact notched, 1/8 in	120	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	222	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
Vicat softening temperature, B	212	°C	ISO 306
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.97	mm	-
Limiting Oxygen Index	24	%	ASTM D 2863

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Electric strength	24	kV/mm	IEC 60243-1
Comparative tracking index	550	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	6	%	Sim. to ISO 62
Density	1350	kg/m ³	ISO 1183

Characteristics**Additives**

Release agent

Special Characteristics

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Features

Low Odor

Applications

Automotive, Electrical and Electronical

Regional Availability

Europe