

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	3	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	1.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	8000	MPa	ISO 527
Tensile Strength	150	MPa	ISO 527
Flexural modulus, 23°C	7000	MPa	ISO 178
Charpy impact strength, +23°C	55	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	11	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	220	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200	°C	ISO 75-1/-2
Vicat softening temperature, B	210	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Electrical properties			
ISO Data			
Electric strength	20	kV/mm	IEC 60243-1
Comparative tracking index	575	-	IEC 60112
Other properties			
Density	1330	kg/m ³	ISO 1183
Moisture Content	0.15	%	-

Characteristics

Processing

Injection Molding

Delivery form

Black

Special Characteristics

Heat stabilized or stable to heat

Applications

Electrical and Electronical

Regional Availability

Europe