

**SLOVAMID®6 GF 30 HI**

PA6-GF30

Plastcom, spol. s r.o.

| <b>Processing/Physical Characteristics</b> | <b>Value</b> | <b>Unit</b>       | <b>Test Standard</b> |
|--|--------------|-------------------|----------------------|
| <b>ISO Data</b>                            |              |                   |                      |
| Melt flow index, MFI                       | <b>3</b>     | g/10min           | ISO 1133             |
| Temperature                                | <b>230</b>   | °C                | -                    |
| Load                                       | <b>2.16</b>  | kg                | -                    |
| Molding shrinkage, parallel                | <b>1.2</b>   | %                 | ISO 294-4, 2577      |
| Molding shrinkage, normal                  | <b>1.4</b>   | %                 | ISO 294-4, 2577      |
| <b>Mechanical properties</b>               |              |                   |                      |
| <b>ISO Data</b>                            |              |                   |                      |
| Tensile Modulus                            | <b>8800</b>  | MPa               | ISO 527              |
| Tensile Strength                           | <b>150</b>   | MPa               | ISO 527              |
| Flexural modulus, 23°C                     | <b>7950</b>  | MPa               | ISO 178              |
| Charpy impact strength, +23°C              | <b>90</b>    | kJ/m <sup>2</sup> | ISO 179/1eU          |
| Charpy notched impact strength, +23°C      | <b>18</b>    | kJ/m <sup>2</sup> | ISO 179/1eA          |
| <b>Thermal properties</b>                  |              |                   |                      |
| <b>ISO Data</b>                            |              |                   |                      |
| Melting temperature, 10°C/min              | <b>220</b>   | °C                | ISO 11357-1/-3       |
| Temp. of deflection under load, 1.80 MPa   | <b>195</b>   | °C                | ISO 75-1/-2          |
| Vicat softening temperature, B             | <b>205</b>   | °C                | ISO 306              |
| Burning behav. at thickness h              | <b>HB</b>    | class             | IEC 60695-11-10      |
| <b>Other properties</b>                    |              |                   |                      |
| Density                                    | <b>1320</b>  | kg/m <sup>3</sup> | ISO 1183             |
| Moisture Content                           | <b>0.15</b>  | %                 | -                    |

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color

**Special Characteristics**

High impact or impact modified

**Applications**

Automotive, Electrical and Electronical

**Regional Availability**

Europe