

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	180	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	9700	MPa	ISO 178
Flexural strength	280	MPa	ISO 178
Izod notched impact strength, +23°C	15	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1360	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	270 - 295	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Melt temperature	270 - 295	°C	-
Mold temperature	80 - 95	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Chemical Resistance

General Chemical Resistance

Applications

Automotive, Electrical and Electronical

Regional Availability

North America, Europe, Asia Pacific