

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	140	MPa	ISO 527
Strain at break	7	%	ISO 527
Flexural modulus, 23°C	7000	MPa	ISO 178
Flexural strength	200	MPa	ISO 178
Izod notched impact strength, +23°C	25	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	200	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1320	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	83	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Melt temperature	270 - 295	°C	-
Mold temperature	80 - 95	°C	-

Characteristics

Processing

Injection Molding

Additives

Release agent

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Chemical Resistance

General Chemical Resistance

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific