

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	9100 / 5900	MPa	ISO 527
Stress at break	170 / 105	MPa	ISO 527
Strain at break	3 / 6	%	ISO 527
Flexural modulus, 23°C	8600 / 4500	MPa	ISO 178
Charpy impact strength, +23°C	14 / 17	kJ/m <sup>2</sup>	ISO 179/1eU
Izod notched impact strength, +23°C	13 / 16	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	205 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	215 / *	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-
<b>Other properties</b>			
Density	1350 / -	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	280	°C	-

## Characteristics

### Processing

Injection Molding

### Special Characteristics

Heat stabilized or stable to heat

### Delivery form

Natural Color

### Applications

General Purpose

### Additives

Lubricants

### Regional Availability

Europe