

ECONAMID PLUS 6G30H2 BK

PA6-GF30

DOMO Engineering Plastics

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.2 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	9000 / 6100	MPa	ISO 527
Stress at break	145 / 95	MPa	ISO 527
Strain at break	3 / 6	%	ISO 527
Flexural modulus, 23°C	7500 / 4200	MPa	ISO 178
Charpy impact strength, +23°C	64 / 66	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10 / 18	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	210 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	214 / *	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
Electrical properties			
ISO Data			
Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2
Other properties			
Density	1380 / -	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
	Value	Unit	Test Standard
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	250 - 290	°C	-
Mold temperature	80 - 100	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Black

Regional Availability

North America, Europe, Asia Pacific