

DAUNYL® B R300

PA6-GF30

Daunia Plastics Srl

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	9500	MPa	ISO 527
Stress at break	180	MPa	ISO 527
Strain at break	3	%	ISO 527
Izod notched impact strength, +23°C	12	kJ/m ²	ISO 180/1A
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2
Vicat softening temperature, A	220	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Glow Wire Flammability Index (GWFI)	650	°C	IEC 60695-2-12
Electrical properties			
ISO Data			
Comparative tracking index	600	-	IEC 60112
Other properties			
Density	1360	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	>3	h	-
Melt temperature	230 - 270	°C	-
Mold temperature	70 - 90	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Delivery form

Black, Natural Color