

**Product Texts**

This material displays high mechanical and electrical properties; resilient to hydrocarbons (kerosene, gasoline, benzene etc.), mineral and synthetic oils, strong and weak alkali, weak acids.

Available in natural, green, blue, beige and black colors.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>9</b>	g/10min	ISO 1133
Temperature	<b>250</b>	°C	-
Load	<b>2.16</b>	kg	-
Molding shrinkage, parallel	<b>0.1</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.6</b>	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Strength	<b>200</b>	MPa	ISO 527
Strain at break	<b>5</b>	%	ISO 527
Charpy impact strength, +23°C	<b>70</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>18</b>	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>219</b>	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	<b>205</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>217</b>	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	<b>25</b>	E-6/K	ISO 11359-1/-2

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1430</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Melt temperature	<b>265</b>	°C	-
Mold temperature	<b>80</b>	°C	-

**Characteristics**

**Processing**

Injection Molding

**Special Characteristics**

High impact or impact modified

**Features**

Thermal Stability

**Chemical Resistance**

Acid Resistance, Alkali Resistance, Oil Resistance

**Applications**

Electrical and Electronical

**Regional Availability**

Europe