

**Product Texts**

30% Glass Reinforced, Food Contact Quality

ISO 1043 PA6-GF30

Food contact declaration can be issued on request

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	<b>6.4 / *</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>240 / *</b>	°C	-
Load	<b>2.16 / *</b>	kg	-
<sup>[C]</sup> Molding shrinkage, parallel	<b>0.3 / *</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>0.9 / *</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Density of melt	<b>1150</b>	kg/m <sup>3</sup>	-
<sup>[C]</sup> Thermal conductivity of melt	<b>0.27</b>	W/(m K)	-
<sup>[C]</sup> Spec. heat capacity of melt	<b>2110</b>	J/(kg K)	-
<sup>[C]</sup> Eff. thermal diffusivity	<b>1.12E-7</b>	m <sup>2</sup> /s	-

[C]: CAMPUS

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>9500 / 6000</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>180 / 110</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>3.5 / 7</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>90 / 110</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>75 / 75</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>12 / 25</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>11 / 11</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Shore D hardness	<b>85 / *</b>	-	ISO 7619-1

[C]: CAMPUS

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>220 / *</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>200 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>220 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	<b>20 / *</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	<b>70 / *</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thicken.	<b>HB / *</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5 / *</b>	mm	-
Yellow Card available	<b>yes / *</b>	-	-
<sup>[C]</sup> Burning Behav. at thickness h	<b>HB / *</b>	class	IEC 60695-11-10
Thickness tested	<b>3.0 / *</b>	mm	-
Yellow Card available	<b>yes / *</b>	-	-

[C]: CAMPUS

<b>Electrical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Relative permittivity, 100Hz	<b>3.5 / 20</b>	-	IEC 62631-2-1
<sup>[C]</sup> Relative permittivity, 1MHz	<b>3.3 / 5</b>	-	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 100Hz	<b>50 / 3000</b>	E-4	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 1MHz	<b>150 / 1200</b>	E-4	IEC 62631-2-1
<sup>[C]</sup> Volume resistivity	<b>1E13 / 1E11</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>* / 1E14</b>	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	<b>30 / 25</b>	kV/mm	IEC 60243-1

[C] Comparative tracking index \* / 600 - IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
[C] Water absorption	6.3 / *	%	Sim. to ISO 62
[C] Humidity absorption	1.9 / *	%	Sim. to ISO 62
[C] Density	1350 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

## Characteristics

### Processing

Injection Molding

### Certifications

Food contact

### Delivery form

Pellets

### Regional Availability

Europe

### Additives

Release agent

## Other text information

### Injection molding

[Injection Molding Recommendations](#)

[Steel recommendations for molds screws and barrels](#)

[Trouble shooting guideline for injection molding](#)