

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577
Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	10200 / 6900	MPa	ISO 527
Stress at break	144 / 96	MPa	ISO 527
Strain at break	3 / 4.6	%	ISO 527
Charpy impact strength, +23°C	67 / 70	kJ/m ²	ISO 179/1eU
Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Burning behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Burning behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	3.2 / *	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.6	mm	-
Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Comparative tracking index	600 / -	-	IEC 60112
Other properties	dry / cond	Unit	Test Standard
Density	1370 / -	kg/m ³	ISO 1183
Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	270	°C	-
Mold temperature	80	°C	-
Injection pressure	75	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Natural Color

Special Characteristics

Flame retardant, Halogen-free

Features

Ductile, Thermal Stability

Certifications

RoHS compliant

Applications

Electrical and Electronical

Regional Availability

Europe, Asia Pacific