

AKROMID® B3 GF 30 4 RM-M black (3476)

PA6-GF30...

Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	10500 / 7500	MPa	ISO 527
Stress at break	170 / 115	MPa	ISO 527
Strain at break	2.8 / 4.2	%	ISO 527
Flexural modulus, 23°C	9500 / -	MPa	ISO 178
Flexural strength	250 / -	MPa	ISO 178
Charpy impact strength, +23°C	75 / 70	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	65 / 60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	12 / 13	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	10 / 10	kJ/m ²	ISO 179/1eA
Ball indentation hardness	230 / -	MPa	ISO 2039-1
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	225 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 8.00 MPa	160 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	6.7 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	105 / *	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	600 / -	-	IEC 60112
Other properties			
Density	1410 / -	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Melt temperature	270	°C	-
Mold temperature	80	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Chemical Resistance

General Chemical Resistance

Applications

Automotive, Electrical and Electronical

Regional Availability

Europe, Asia Pacific