

4MID 9B22130 I3

PA6-GF30

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	8000	MPa	ISO 527
Stress at break	135	MPa	ISO 527
Strain at break	4.5	%	ISO 527
Izod notched impact strength, +23°C	28	kJ/m ²	ISO 180/1A
Izod notched impact strength	18	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	195	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210	°C	ISO 75-1/-2
Vicat softening temperature, B	205	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Electrical properties			
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Comparative tracking index	500	-	IEC 60112
Other properties			
Density	1300	kg/m ³	ISO 1183

Characteristics**Special Characteristics**

High impact or impact modified

Regional Availability

Europe