

**Product Texts**

Polyamide 6, 25% glass fiber reinforced, halogen and red phosphorus free flame retardant, heat-aging stabilized, for injection moulding

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	<b>0.4 / *</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>0.6 / *</b>	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>9000 / -</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>130 / -</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>3.5 / -</b>	%	ISO 527
Flexural modulus, 23°C	<b>8000 / -</b>	MPa	ISO 178
Flexural strength	<b>180 / -</b>	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	<b>50 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>8 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>221 / *</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>195 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>210 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	<b>205 / *</b>	°C	ISO 306
<sup>[C]</sup> Burning Behav. at thickness h	<b>V-0 / *</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8 / *</b>	mm	-
Yellow Card available	<b>yes / *</b>	-	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	<b>&gt;1E13 / -</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>* / 1E14</b>	Ohm	IEC 62631-3-2
<sup>[C]</sup> Comparative tracking index	<b>600 / -</b>	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Density	<b>1360 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Viscosity number	<b>145 / *</b>	cm <sup>3</sup> /g	ISO 307, 1157, 1628

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color

**Special Characteristics**

Flame retardant, Halogen-free, Phosphorus-free, Heat stabilized or stable to heat