

SLOVAMID®6 GF 25 FRC 4

PA6-GF25

Plastcom, spol. s r.o.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.8	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	12000	MPa	ISO 527
Tensile Strength	135	MPa	ISO 527
Flexural modulus, 23°C	10000	MPa	ISO 178
Charpy impact strength, +23°C	48	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7.5	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	222	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
Vicat softening temperature, B	210	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Electrical properties			
ISO Data			
Electric strength	60	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112
Other properties			
Density	1350	kg/m ³	ISO 1183
Moisture Content	0.15	%	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Delivery form

Natural Color

Applications

Electrical and Electronical

Additives

Flame retarding agent

Regional Availability

Europe