

PENTAMID B S GV25 H FR natural

PA6-GF25

Pentac Polymer GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	9500 / -	MPa	ISO 527
Stress at break	130 / -	MPa	ISO 527
Strain at break	2.5 / -	%	ISO 527
Charpy impact strength, +23°C	60 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	9 / -	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	210 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215 / *	°C	ISO 75-1/-2
Burning behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	0.8	mm	-
Glow Wire Ignition Temperature (GWIT)	800	°C	IEC 60695-2-13
GWIT - thickness tested (1)	0.8	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	600 / -	-	IEC 60112
Other properties			
dry / cond			
Water absorption	5.8 / *	%	Sim. to ISO 62
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1390 / -	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Value			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Processing humidity	≤0.13	%	-
Mold temperature	60 - 100	°C	-
Feed temperature	80	°C	-
Zone 1	260	°C	-
Zone 2	270	°C	-
Zone 3	275	°C	-
Zone 4	280	°C	-
Zone 5	275	°C	-

Characteristics**Processing**

Injection Molding

Certifications

RoHS compliant

Delivery form

Pellets, Natural Color

Applications

IT / Business Machine, Electrical and Electronical

Special Characteristics

Flame retardant, Halogen-free, Phosphorus-free, Heat stabilized or stable to heat

Regional Availability

Europe