

NG25-01NC

PA6-GF25

Next Polymers Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.0085	mm/mm	ASTM D 955

Mechanical properties	dry / cond	Unit	Test Standard
ASTM Data			
Tensile Modulus	8500 / 6500	MPa	ASTM D 638
Tensile Strength	150 / 100	MPa	ASTM D 638
Elongation at Break	4 / 6	%	ASTM D 638
Flexural Modulus	7800 / 6100	MPa	ASTM D 790
Flexural Strength	220 / -	MPa	ASTM D 790
Rockwell Hardness	R 120 /	-	ASTM D 785
Izod Impact notched, 1/8 in	118 / 186	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.8	mm	-
DTUL @ 66 psi	220	°C	ASTM D 648
DTUL @ 264 psi	205	°C	ASTM D 648
Melting Temperature	220	°C	ASTM D 3418

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
Electric strength	26 / 24	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	2	%	ASTM D 570
Water Absorption, Equilibrium	8.5	%	ASTM D 570
Density	1320	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Applications

Automotive

Delivery form

Natural Color

Regional Availability

Asia Pacific