

**DOMAMID 6G25FC 300 NC**

PA6-GF25

DOMO Engineering Plastics

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.3</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.9</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>8300</b>	MPa	ISO 527
Stress at break	<b>155</b>	MPa	ISO 527
Strain at break	<b>3.2</b>	%	ISO 527
Flexural modulus, 23°C	<b>6100</b>	MPa	ISO 178
Charpy impact strength, +23°C	<b>80</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>221</b>	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	<b>203</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>215</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>210</b>	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	<b>HB</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5</b>	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	<b>1E13</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>1E14</b>	Ohm	IEC 62631-3-2
<b>Other properties</b>			
Density	<b>1320</b>	kg/m <sup>3</sup>	ISO 1183
<b>Material specific properties</b>			
<b>ISO Data</b>			
Viscosity number	<b>145</b>	cm <sup>3</sup> /g	ISO 307, 1157, 1628
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>75 - 85</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Melt temperature	<b>250 - 290</b>	°C	-
Mold temperature	<b>80 - 100</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Delivery form**

Natural Color