

Product Texts

Polyamide 6, 20% glass fiber reinforced, for injection moulding, black

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	7000 / -	MPa	ISO 527
^[C] Stress at break	145 / -	MPa	ISO 527
^[C] Strain at break	4 / -	%	ISO 527
Flexural modulus, 23°C	5500 / -	MPa	ISO 178
^[C] Charpy impact strength, +23°C	60 / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	9 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	195 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	210 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	210 / *	°C	ISO 306

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1270 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Delivery form

Black