

Promyde® B30 P2 G20 U0

PA6-GF20

Nurel S.A.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	8300 / 5000	MPa	ISO 527
Tensile Strength	95 / 40	MPa	ISO 527
Strain at break	2.5 / 5	%	ISO 527
Flexural modulus, 23°C	7200 / 3500	MPa	ISO 178
Charpy impact strength, +23°C	60 / 80	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6.5 / 25	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	20 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	60 / *	E-6/K	ISO 11359-1/-2
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.5	mm	-
Electrical properties			
ISO Data			
Relative permittivity, 1MHz	3.7 / 6.8	-	IEC 62631-2-1
Dissipation factor, 1MHz	230 / 2200	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E10	Ohm	IEC 62631-3-2
Comparative tracking index	600 / 600	-	IEC 60112
Other properties			
Water absorption	6.9 / *	%	Sim. to ISO 62
Humidity absorption	2.3 / *	%	Sim. to ISO 62
Density	1360 / -	kg/m ³	ISO 1183
Material specific properties			
ISO Data			
Viscosity number	125 / *	cm ³ /g	ISO 307, 1157, 1628

Characteristics**Processing**

Injection Molding

Additives

Lubricants, Release agent

Special Characteristics

Flame retardant, Heat stabilized or stable to heat

Features

Nucleated

Applications

Electrical and Electronical

Regional Availability

Europe