

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	7700	MPa	ISO 527
Stress at break	120	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Flexural modulus, 23°C	7000	MPa	ISO 178
Charpy impact strength, +23°C	45	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	7.5	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact strength, +23°C	40	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	7	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	221	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	195	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210	°C	ISO 75-1/-2
Vicat softening temperature, B	205	°C	ISO 306
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Comparative tracking index	600	-	IEC 60112
<b>Other properties</b>			
Density	1320	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	240 - 270	°C	-
Mold temperature	80 - 100	°C	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

North America, Europe, Asia Pacific

### Special Characteristics

Flame retardant, Halogen-free, Phosphorus-free