

4MID 9B22120 I

PA6-GF20

4Plas

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6500	MPa	ISO 527
Stress at break	125	MPa	ISO 527
Strain at break	3	%	ISO 527
Izod notched impact strength, +23°C	14	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	13 -30	kJ/m ² °C	ISO 180/1A -

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	190	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210	°C	ISO 75-1/-2
Vicat softening temperature, B	210	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB 1.6	class mm	IEC 60695-11-10 -
Burning behav. at thickness h Thickness tested	HB 3.2	class mm	IEC 60695-11-10 -

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Comparative tracking index	500	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1250	kg/m ³	ISO 1183
Moisture Content	0.2	%	-

Characteristics**Special Characteristics**

High impact or impact modified

Regional Availability

Europe