

Product Texts

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 73G15HSL BK363 is a 15% glass fiber reinforced, heat stabilized, black polyamide 6 resin for injection molding.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577
^[C] Thermal conductivity of melt	0.2	W/(m K)	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	6500 / 4000	MPa	ISO 527
^[C] Stress at break	130 / 80	MPa	ISO 527
^[C] Strain at break	2.3 / 10	%	ISO 527
^[C] Charpy impact strength, +23°C	40 / 70	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	40 / 40	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	6 / 7	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	5 / 7	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	55 / *	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	204 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	215 / *	°C	ISO 306
^[C] Coeff. of linear therm. expansion, parallel	16 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	90 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
Yellow Card available	yes / *	-	-
^[C] Burning rate, FMVSS, Thickness 1 mm	25	mm/min	ISO 3795 (FMVSS 302)
^[C] Oxygen index	21 / *	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Electric strength	21.5 / -	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	7.6 / *	%	Sim. to ISO 62
^[C] Humidity absorption	2.5 / *	%	Sim. to ISO 62
^[C] Density	1250 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Delivery form

Pellets, Black

Additives

Lubricants, Release agent

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, South and Central America