

Product Texts

Polyamide 6, 15% glass fiber reinforced, for injection moulding, natural color

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.5 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	5600 / 2900	MPa	ISO 527
^[C] Stress at break	120 / 67	MPa	ISO 527
^[C] Strain at break	4 / 7.5	%	ISO 527
Flexural modulus, 23°C	4700 / 2400	MPa	ISO 178
Flexural strength	200 / 105	MPa	ISO 178
^[C] Charpy impact strength, +23°C	45 / 75	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	45 / 50	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	7 / 15	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	5 / 5	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	190 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	207 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	210 / *	°C	ISO 306
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Yellow Card available	yes / *	-	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1240 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color