

SLOVAMID®6 GF 15

PA6-GF15

Plastcom, spol. s r.o.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	1.5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5950	MPa	ISO 527
Tensile Strength	110	MPa	ISO 527
Flexural modulus, 23°C	5200	MPa	ISO 178
Charpy impact strength, +23°C	55	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	220	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200	°C	ISO 75-1/-2
Vicat softening temperature, B	200	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10

Other properties	Value	Unit	Test Standard
Density	1230	kg/m ³	ISO 1183
Moisture Content	0.15	%	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Regional Availability

Europe

Delivery form

Natural Color