RADILON S BMV150K 333 BK

PA6-GF15 RadiciGroup High Performance Polymers

Product Texts

PA6 15% glass fibre reinforced, high viscosity blow moulding grade. Toughened, heat stabilized. Black colour.

Suitable for blow-moulding of tubes and containers; typically used for automotive air pipes, including turbo air ducts.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
[C] Molding shrinkage, parallel	**1.0 / ***	%	ISO 294-4, 2577
[C] Molding shrinkage, normal	**0.7 / ***	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Tensile Modulus	**5000 / -**	MPa	ISO 527
[C] Stress at break	**95 / -**	MPa	ISO 527
[C] Strain at break	**4.8 / -**	%	ISO 527
[C] Charpy impact strength, +23°C	**75 / -**	kJ/m²	ISO 179/1eU
[C] Charpy notched impact strength, +23°C	**20 / -**	kJ/m²	ISO 179/1eA
[C] Charpy notched impact strength, -30°C	**7 / -**	kJ/m²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Melting temperature, 10°C/min	**220 / ***	°C	ISO 11357-1/-3
[C] Temp. of deflection under load, 1.80 MPa	**140 / ***	°C	ISO 75-1/-2
[C] Coeff. of linear therm. expansion, parallel	**39 / ***	E-6/K	ISO 11359-1/-2
[C] Coeff. of linear therm. expansion, normal	**143 / ***	E-6/K	ISO 11359-1/-2
[C] Burning Behav. at thickness h	**HB / ***	class	IEC 60695-11-10
Thickness tested	**0.8 / ***	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Volume resistivity	**1E13 / 1E11**	Ohm*m	IEC 62631-3-1
[C] Surface resistivity	*** / 1E10**	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
[C] Density	**1200 / -**	kg/m³	ISO 1183

[C]: CAMPUS

Characteristics

Processing
Injection Molding, Blow Molding

Delivery form
Granules, Black

Special Characteristics
Heat stabilized or stable to heat

Applications
Automotive

Regional Availability
North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Other text information

Injection molding
The material is delivered in moisture-proof packaging ready for processing. Maximum recommended water content for best processing is 0.15%. Typical conditions with a desiccant drier: temperature 80 ° C, dew point -20 ° C or below, time 2-4 h or more.

Special care must be taken to avoid moisture absorption and contamination with other polymers when adding regrind material. Colour variation and mechanical properties reduction may occur and should always be carefully monitored.

Injection Molding Processing Parameters

Melt Temperature	Mold Temperature	Injection Speed
250 - 280°C	70 - 80°C	medium

Extrusion Temperature
250 - 280°C