

**KITAN B FV15H**

PA6-GF15

MAIP SRL

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	75	g/10min	ISO 1133
Temperature	275	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	5600 / 3000	MPa	ISO 527
Stress at break	120 / 70	MPa	ISO 527
Strain at break	4 / 8	%	ISO 527
Flexural modulus, 23°C	4700 / 2800	MPa	ISO 178
Flexural strength	175 / 95	MPa	ISO 178
Izod impact strength, +23°C	30 / 75	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	7 / 11	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	55 / *	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	190 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	35 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	80 / *	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Burning rate, FMVSS, Thickness 1 mm	20	mm/min	ISO 3795 (FMVSS 302)
Glow Wire Flammability Index (GWFI)	650	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1

Other properties	dry / cond	Unit	Test Standard
Density	1230 / -	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 20	h	-
Processing humidity	≤0.1	%	-
Melt temperature	260 - 280	°C	-
Mold temperature	70 - 100	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe

**Special Characteristics**

Heat stabilized or stable to heat