

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	10000 / 6000	MPa	ISO 527
Stress at break	205 / 110	MPa	ISO 527
Strain at break	4 / 7	%	ISO 527
Flexural modulus, 23°C	9000 / 5500	MPa	ISO 178
Charpy impact strength, +23°C	80 / 100	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	65 / 75	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	12 / 20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	11 / 11	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	12 / 20	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	11 / 11	kJ/m ²	ISO 180/1A
	-30	°C	-

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	285 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	290 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	25 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	60 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB / *	class	IEC 60695-11-10
	1.5 / *	mm	-
Burning behav. at thickness h Thickness tested	HB / *	class	IEC 60695-11-10
	0.8 / *	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	4 / 4.7	-	IEC 62631-2-1
Volume resistivity	1E13 / 1E7	Ohm*m	IEC 62631-3-1
Electric strength	30 / 20	kV/mm	IEC 60243-1
Comparative tracking index	300 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	9 / *	%	Sim. to ISO 62
Humidity absorption	2.6 / *	%	Sim. to ISO 62
Density	1410 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 6	h	-
Processing humidity	≤0.1	%	-
Melt temperature	305 - 320	°C	-
Mold temperature	80 - 120	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa