

**Product Texts**

Flame Retardant, Heat Stabilized

ISO 1043 PA46 FR(17)

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>3000 / 1200</b>	MPa	ISO 527
<sup>[C]</sup> Yield stress	<b>60 / 45</b>	MPa	ISO 527
<sup>[C]</sup> Yield strain	<b>4 / 15</b>	%	ISO 527
<sup>[C]</sup> Nominal strain at break	<b>20 / &gt;50</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>85 / N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>85 / 95</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>8 / 14</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>5 / 5</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>295 / *</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Glass transition temperature, 10°C/min	<b>75 / *</b>	°C	ISO 11357-1/-2
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>160 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	<b>90 / *</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	<b>90 / *</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	<b>V-0 / *</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5 / *</b>	mm	-
Yellow Card available	<b>yes / *</b>	-	-
<sup>[C]</sup> Burning Behav. at thickness h	<b>V-0 / *</b>	class	IEC 60695-11-10
Thickness tested	<b>3.0 / *</b>	mm	-
Yellow Card available	<b>yes / *</b>	-	-

[C]: CAMPUS

<b>Electrical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	<b>&gt;1E13 / 2E10</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Electric strength	<b>25 / 20</b>	kV/mm	IEC 60243-1

[C]: CAMPUS

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<sup>[C]</sup> Water absorption	<b>7.5 / *</b>	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	<b>2 / *</b>	%	Sim. to ISO 62
<sup>[C]</sup> Density	<b>1370 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

Flame retardant, Heat stabilized or stable to heat

**Additives**

Lubricants, Release agent

**Regional Availability**

North America, Europe, Asia Pacific

**Other text information****Injection molding**[Injection Molding Recommendations](#)[Hot runner recommendations for molding high heat performance Engineering Materials](#)[Steel recommendations for molds screws and barrels](#)

[Supporting document for Stanyl quality processing](#)  
[Trouble shooting guideline for injection molding](#)