Stanyl® TE300

PA46 Envalior

Product Texts

Heat Stabilized

ISO 1043 PA46

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Tensile Modulus	**3300 / 1000**	MPa	ISO 527
[C] Yield stress	**100 / 55**	MPa	ISO 527
[C] Yield strain	**10 / 20**	%	ISO 527
[C] Nominal strain at break	**40 / >50**	%	ISO 527
[C] Tensile creep modulus, 1000h	*** / 550**	MPa	ISO 899-1
[C] Charpy impact strength, +23°C	**N / N**	kJ/m²	ISO 179/1eU
[C] Charpy impact strength, -30°C	**N / N**	kJ/m²	ISO 179/1eU
[C] Charpy notched impact strength, +23°C	**10 / 35**	kJ/m²	ISO 179/1eA
[C] Charpy notched impact strength, -30°C	**4 / 4**	kJ/m²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Melting temperature, 10°C/min	**295 / ***	°C	ISO 11357-1/-3
[C] Glass transition temperature, 10°C/min	**75 / ***	°C	ISO 11357-1/-2
[C] Temp. of deflection under load, 1.80 MPa	**190 / ***	°C	ISO 75-1/-2
[C] Temp. of deflection under load, 0.45 MPa	**280 / ***	°C	ISO 75-1/-2
[C] Vicat softening temperature, B	**290 / ***	°C	ISO 306
[C] Coeff. of linear therm. expansion, parallel	**85 / ***	E-6/K	ISO 11359-1/-2
[C] Coeff. of linear therm. expansion, normal	**110 / ***	E-6/K	ISO 11359-1/-2
[C] Burning Behav. at 1.5 mm nom. thickn.	**V-2 / ***	class	IEC 60695-11-10
Thickness tested	**1.5 / ***	mm	-
Yellow Card available	**yes / ***	-	-
[C] Burning Behav. at thickness h	**V-2 / ***	class	IEC 60695-11-10
Thickness tested	**3.0 / ***	mm	-
Yellow Card available	**yes / ***	-	-
[C] Oxygen index	**27 / ***	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Relative permittivity, 100Hz	**4 / 13**	-	IEC 62631-2-1
[C] Relative permittivity, 1MHz	**3.6 / 4.3**	-	IEC 62631-2-1
[C] Dissipation factor, 100Hz	**70 / 1400**	E-4	IEC 62631-2-1
[C] Dissipation factor, 1MHz	**260 / 1000**	E-4	IEC 62631-2-1
[C] Volume resistivity	**1E13 / 1E10**	Ohm*m	IEC 62631-3-1
[C] Surface resistivity	*** / 1E14**	Ohm	IEC 62631-3-2
[C] Electric strength	**25 / 20**	kV/mm	IEC 60243-1
[C] Comparative tracking index	**600 / -**	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
[C] Water absorption	**13.5 / ***	%	Sim. to ISO 62
[C] Humidity absorption	**3.7 / ***	%	Sim. to ISO 62
[C] Density	**1180 / -**	kg/m³	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Viscosity number	**175 / ***	cm³/g	ISO 307, 1157, 1628

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	**80 - 105**	°C	-
Pre-drying - Time	**2 - 24**	h	-
Processing humidity	**≤0.5**	%	-
Melt temperature	**310 - 320**	°C	-
Mold temperature	**80 - 120**	°C	-
Zone 1	**280 - 320**	°C	-
Zone 2	**300 - 320**	°C	-
Zone 3	**300 - 320**	°C	-
Nozzle temperature	**300 - 320**	°C	-

Characteristics

Processing
Injection Molding

Special Characteristics
Heat stabilized or stable to heat

Delivery form
Pellets

Regional Availability
North America, Europe, Asia Pacific

Other text information

Injection molding
Injection Molding Recommendations
Hot runner recommendations for molding high heat performance Engineering Materials
Steel recommendations for molds screws and barrels
Supporting document for Stanyl quality processing
Trouble shooting guideline for injection molding