

RTP 283 A TFE 10

(PA6+PTFE)-CF20

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	15170	MPa	ASTM D 638
Tensile Strength	172	MPa	ASTM D 638
Flexural Modulus	11720	MPa	ASTM D 790
Flexural Strength	262	MPa	ASTM D 790
Izod Impact notched, 1/8 in	80.1	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	204	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Volume Resistivity	1000	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1270	kg/m ³	ASTM D 792
Moisture Content	0.2	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	82.2	°C	-
Pre-drying - Time	2	h	-
Melt temperature	243 - 279	°C	-
Mold temperature	54.4 - 93.3	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Additives

Lubricants