

AKROMID® B3 GK 30 1 L black (4674)

(PA6+PP)-GB30

Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	30 / *	cm ³ /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Molding shrinkage, parallel	0.9 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	3000 / 1600	MPa	ISO 527
Stress at break	45 / 28	MPa	ISO 527
Strain at break	6.5 / 37	%	ISO 527
Charpy impact strength, +23°C	37 / 70	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	34 / 31	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	3.5 / 6	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	2.7 / 2.3	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	66 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	145 / *	°C	ISO 75-1/-2
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Glow Wire Flammability Index (GWFI)	750	°C	IEC 60695-2-12
GWFI - thickness tested (1)	0.8	mm	-
Glow Wire Ignition Temperature (GWIT)	775	°C	IEC 60695-2-13
GWIT - thickness tested (1)	0.8	mm	-

Other properties	dry / cond	Unit	Test Standard
Density	1250 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	270	°C	-
Mold temperature	80	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

Heat stabilized or stable to heat

Applications

Automotive, Electrical and Electronical

Regional Availability

Europe, Asia Pacific