

Ubesta 3030 JI6L

PA12

UBE

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	1	g/10min	ISO 1133
Temperature	235	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	2.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	29	MPa	ISO 527
Yield strain	19	%	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	500	MPa	ISO 178
Charpy notched impact strength, +23°C	115 ^[P]	kJ/m ²	ISO 179/1eA
Shore D hardness	67	-	ISO 7619-1
Rockwell hardness	R 59	-	ISO 2039-2

P:

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	176	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	42	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	80	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	180	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1

Other properties	Value	Unit	Test Standard
Density	1000	kg/m ³	ISO 1183

Characteristics**Processing**

Other Extrusion

Delivery form

Black

Additives

Plasticizer

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather

Regional Availability

North America, Europe