

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	18	g/10min	ISO 1133
Temperature	235	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.9	%	ISO 294-4, 2577
Molding shrinkage, normal	1.2	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1400	MPa	ISO 527
Yield stress	41	MPa	ISO 527
Stress at break	45	MPa	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	1400	MPa	ISO 178
Flexural strength	55	MPa	ISO 178
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	6	kJ/m ²	ISO 180/1A
Rockwell hardness	R 105	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	178	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	40	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	45	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	110	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	120	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	140	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E11	Ohm*m	IEC 62631-3-1

Other properties	Value	Unit	Test Standard
Density	1020	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 12	h	-
Processing humidity	≤0.1	%	-
Melt temperature	220 - 260	°C	-
Mold temperature	40 - 70	°C	-

Characteristics

Processing

Injection Molding

Features

Nucleated

Regional Availability

Europe