

**Product Texts**

Product-nomenclature: ISO 16396-PA12-I,GHL1,C18-007

**Product Attributes**

Improved impact resistance, Improved UV resistance (outdoor use)

**Markets**

**Industry & Consumer goods**  
Sports & Leisure

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	<b>0.5 / *</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>1.4 / *</b>	%	ISO 294-4, 2577

[C]: CAMPUS

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>800 / 540</b>	MPa	ISO 527
<sup>[C]</sup> Stress at 50% strain	<b>25 / 25</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>&gt;50 / &gt;50</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>N / N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>N / N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>80 / 80</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>100 / 100</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>178 / *</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>45 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>65 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	<b>140 / *</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	<b>170 / *</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at thickness h	<b>HB / *</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8 / *</b>	mm	-

[C]: CAMPUS

<b>Electrical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	<b>1E11 / 1E10</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>* / 1E13</b>	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	<b>40 / 40</b>	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	<b>- / 600</b>	-	IEC 60112

[C]: CAMPUS

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<sup>[C]</sup> Water absorption	<b>1.1 / *</b>	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	<b>0.5 / *</b>	%	Sim. to ISO 62
<sup>[C]</sup> Density	<b>960 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Granules, Natural Color

**Special Characteristics**

High impact or impact modified, U.V. stabilized or stable to weather

**Applications**

Sports Equipment

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa