

DAIAMID® X1988

PA12

Daicel-Evonik Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	10	cm ³ /10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	1300	MPa	ISO 527
Yield stress	42	MPa	ISO 527
Yield strain	10	%	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	>50	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA
Rockwell hardness	R109	-	ISO 2039-2
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	178	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	50	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	120	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	140	E-6/K	ISO 11359-1/-2
Electrical properties			
ISO Data			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Electric strength	28	kV/mm	IEC 60243-1
Other properties			
Water absorption	1.4	%	Sim. to ISO 62
Humidity absorption	0.6	%	Sim. to ISO 62
Density	1020	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America