

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	11	cm <sup>3</sup> /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2300	MPa	ISO 527
<sup>[C]</sup> Yield stress	44	MPa	ISO 527
<sup>[C]</sup> Yield strain	2.5	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	110	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	22	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	82	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	100	°C	ISO 306

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	1080	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

## Characteristics

### Processing

Injection Molding

### Regional Availability

North America, Europe, Asia Pacific, Near East/Africa