

RTP 681 TFE 15
(ABS+PTFE)-CF10

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	8274	MPa	ASTM D 638
Tensile Strength	89.6	MPa	ASTM D 638
Flexural Modulus	6895	MPa	ASTM D 790
Flexural Strength	128	MPa	ASTM D 790
Izod Impact notched, 1/8 in	42.7	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
Electrical properties			
ASTM Data			
Volume Resistivity	10000	Ohm*cm	ASTM D 257
Other properties			
Density	1190	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	82.2	°C	-
Pre-drying - Time	2	h	-
Melt temperature	204 - 238	°C	-
Mold temperature	62.8 - 85	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Additives

Lubricants