

**RTP 600 TFE 5**

(ABS+PTFE)

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	2620	MPa	ASTM D 638
Tensile Strength	41.4	MPa	ASTM D 638
Flexural Modulus	2551	MPa	ASTM D 790
Flexural Strength	75.8	MPa	ASTM D 790
Izod Impact notched, 1/8 in	160	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	98.9	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1080	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.1	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	82.2	°C	-
Pre-drying - Time	2	h	-
Melt temperature	204 - 238	°C	-
Mold temperature	62.8 - 85	°C	-
Injection pressure	68.9 - 103	MPa	-

**Characteristics****Processing**

Injection Molding

**Additives**

Lubricants

**Regional Availability**

North America, Europe, Asia Pacific