

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	4.1	g/10min	ASTM D 1238
Temperature	220	°C	-
Load	10	kg	-
Mold Shrinkage, MD	0.0045	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	44	MPa	ASTM D 638
Flexural Modulus	2156	MPa	ASTM D 790
Flexural Strength	77	MPa	ASTM D 790
Rockwell Hardness	R 106	-	ASTM D 785
Izod Impact notched, 1/4 in	299	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	94	°C	ASTM D 648
Vicat Temperature	111	°C	ASTM D 1525
Other properties			
Density	1050	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	90 - 95	°C	-
Pre-drying - Time	2 - 3	h	-
Melt temperature	200 - 250	°C	-
Mold temperature	40 - 90	°C	-
Injection pressure	70 - 120	MPa	-

Characteristics

Processing

Injection Molding, Blow Molding

Special Characteristics

Heat stabilized or stable to heat

Applications

General Purpose

Regional Availability

Asia Pacific