

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	5	g/10min	ISO 1133
Temperature	200	°C	-
Load	5	kg	-
ASTM Data			
Melt Flow Index, MFI	5	g/10min	ASTM D 1238
Temperature	200	°C	-
Load	5	kg	-
Mechanical properties			
ISO Data			
Tensile Strength	40	MPa	ISO 527
Flexural modulus, 23°C	2200	MPa	ISO 178
Flexural strength	63	MPa	ISO 178
Izod notched impact strength, +23°C	21	kJ/m ²	ISO 180/1A
Rockwell hardness	R 102	-	ISO 2039-2
ASTM Data			
Tensile Strength	39.2	MPa	ASTM D 638
Flexural Modulus	2256	MPa	ASTM D 790
Flexural Strength	71.6	MPa	ASTM D 790
Rockwell Hardness	R 102	-	ASTM D 785
Izod Impact notched, 1/4 in	206	J/m	ASTM D 256
Thermal properties			
ISO Data			
Vicat softening temperature, B	85	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
Burning behav. 5V at thickness h	5VB	class	IEC 60695-11-20
Thickness tested	2.0	mm	-
Yellow Card available	yes	-	-
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	82	°C	ASTM D 648
Vicat Temperature	85	°C	ASTM D 1525
Other properties			
Density	1170	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	70 - 80	°C	-
Pre-drying - Time	2 - 3	h	-
Melt temperature	160 - 200	°C	-
Mold temperature	40 - 70	°C	-
Injection pressure	60 - 110	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

Asia Pacific

Special Characteristics

Flame retardant