

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	27	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
ASTM Data			
Melt Flow Index, MFI	2.7	g/10min	ASTM D 1238
Temperature	200	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	45	MPa	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Flexural strength	73	MPa	ISO 178
Izod notched impact strength, +23°C	25	kJ/m ²	ISO 180/1A
Rockwell hardness	R 109	-	ISO 2039-2
ASTM Data			
Tensile Strength	45.1	MPa	ASTM D 638
Flexural Modulus	2354	MPa	ASTM D 790
Flexural Strength	73.6	MPa	ASTM D 790
Rockwell Hardness	R 109	-	ASTM D 785
Izod Impact notched, 1/4 in	284	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, B	90	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	86	°C	ASTM D 648
Vicat Temperature	90	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Density	1040	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	70 - 80	°C	-
Pre-drying - Time	2 - 3	h	-
Melt temperature	190 - 230	°C	-
Mold temperature	40 - 80	°C	-
Injection pressure	70 - 110	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

Asia Pacific

Special Characteristics

Platable, High impact or impact modified