

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	2	g/10min	ASTM D 1238
Temperature	200	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.0055	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	43	MPa	ASTM D 638
Flexural Modulus	2254	MPa	ASTM D 790
Flexural Strength	73	MPa	ASTM D 790
Rockwell Hardness	R 106	-	ASTM D 785
Izod Impact notched, 1/4 in	280	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	86	°C	ASTM D 648
Vicat Temperature	101	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Density	1040	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	70 - 80	°C	-
Pre-drying - Time	2 - 3	h	-
Melt temperature	190 - 230	°C	-
Mold temperature	40 - 80	°C	-
Injection pressure	70 - 110	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

Asia Pacific

Special Characteristics

Platable, High impact or impact modified